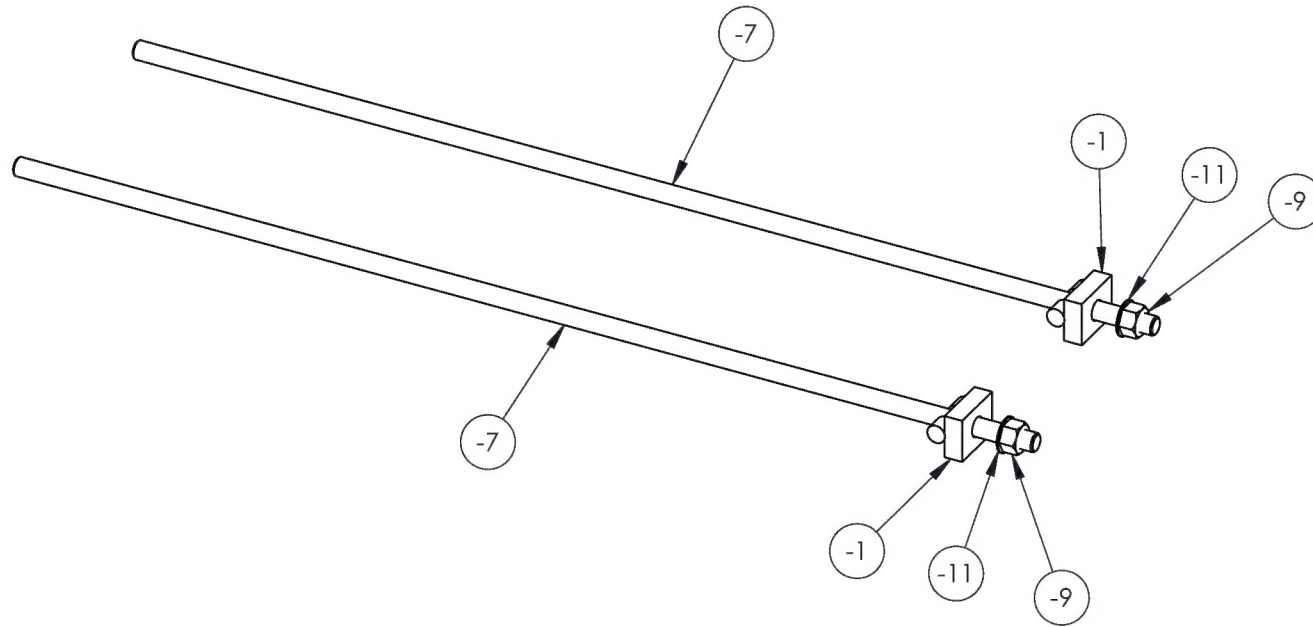



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED T/N WAS RBT103260-121 IS RB T103260-121. -3 ADDED MISSING 1.50 DIM.	7/29/2013	RJC	RW

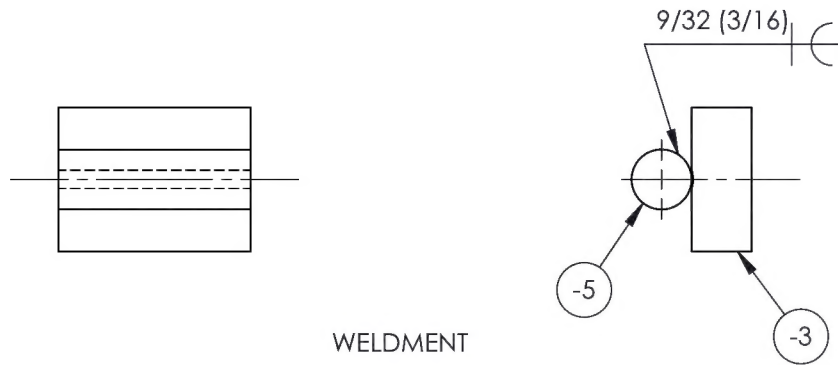


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	2	BLOCK ASSY			2
	1		-3		BLOCK	4140	5/8 X 2-1/8 X 1-5/8	3
	1		-5		ROD	4140 Q & T	Ø5/8 X 2-1/8	4
			-7	2	THREADED ROD	4140 Q & T	Ø5/8 X 36-1/8	5
		B/O	-9	2	NUT	STEEL	5/8-11 MCMaster-CARR #94575A510	1
		B/O	-11	2	WASHER	STEEL	Ø5/8 MCMaster-CARR #95229A610	1
	ASSY -1							

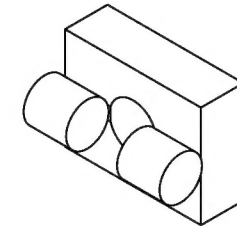
 <b>RED BARN MACHINE</b>	
<b>TITLE</b> <b>PULLER SET</b>	
<b>DWG NO.</b> RB T103260-121	<b>REV</b> A
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> BELL 212, 214B, 214ST, & 412
<b>SCALE</b> 1:6	<b>DATE</b> 12/30/2011
<b>SHEET 1 OF 5</b>	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

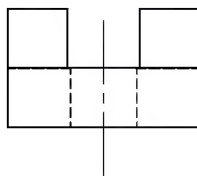
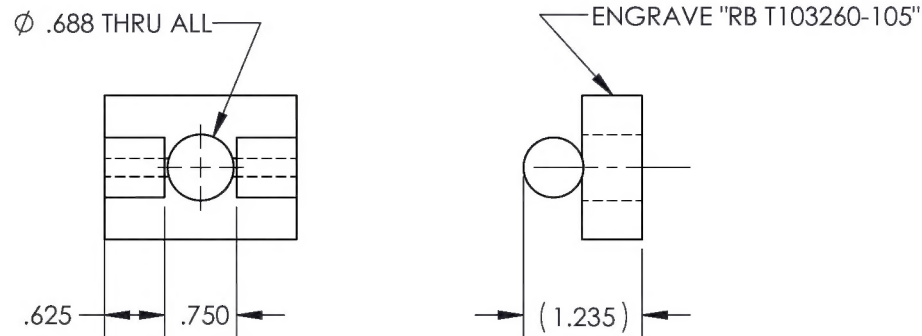


WELDMENT




-1

BLOCK ASSY

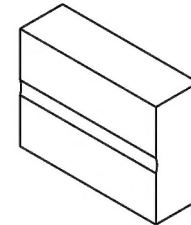
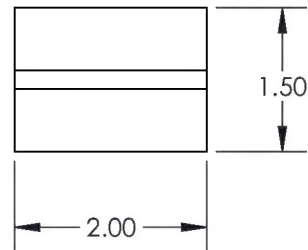
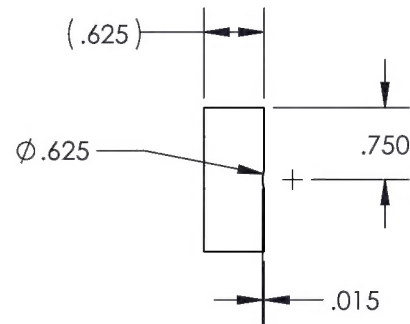


MACHINED



 <b>RED BARN MACHINE</b>	
<b>PULLER SET</b>	
DWG NO.	RB T103260-121-1
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	12/30/2011
SHEET 2 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-3 ADDED MISSING 1.50 DIM.	7/29/2013	RJC	RW

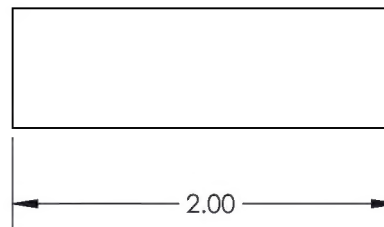
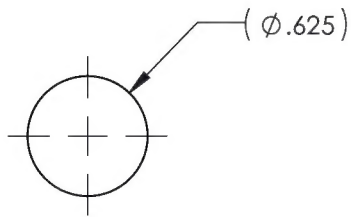
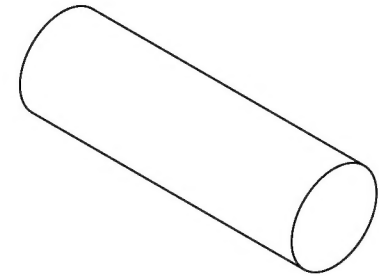


(-3)  
BLOCK


 <b>RED BARN MACHINE</b>	
<b>TITLE</b> PULLER SET	
<b>DWG NO.</b> RB T103260-121-3	<b>REV</b> A
<b>MAT'L</b> 4140	<b>DRAWN BY:</b> GILBERT
<b>UNLESS OTHERWISE SPECIFIED</b> <b>DIMENSIONS ARE IN INCHES</b> .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b>  <b>HEAT TREAT</b> 28-32 HRC <b>FINISH</b> SEE -1 <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> BELL 212, 214B, 214ST, & 412
<b>SCALE</b> 1:2	<b>DATE</b> 12/30/2011
<b>SHEET 3 OF 5</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

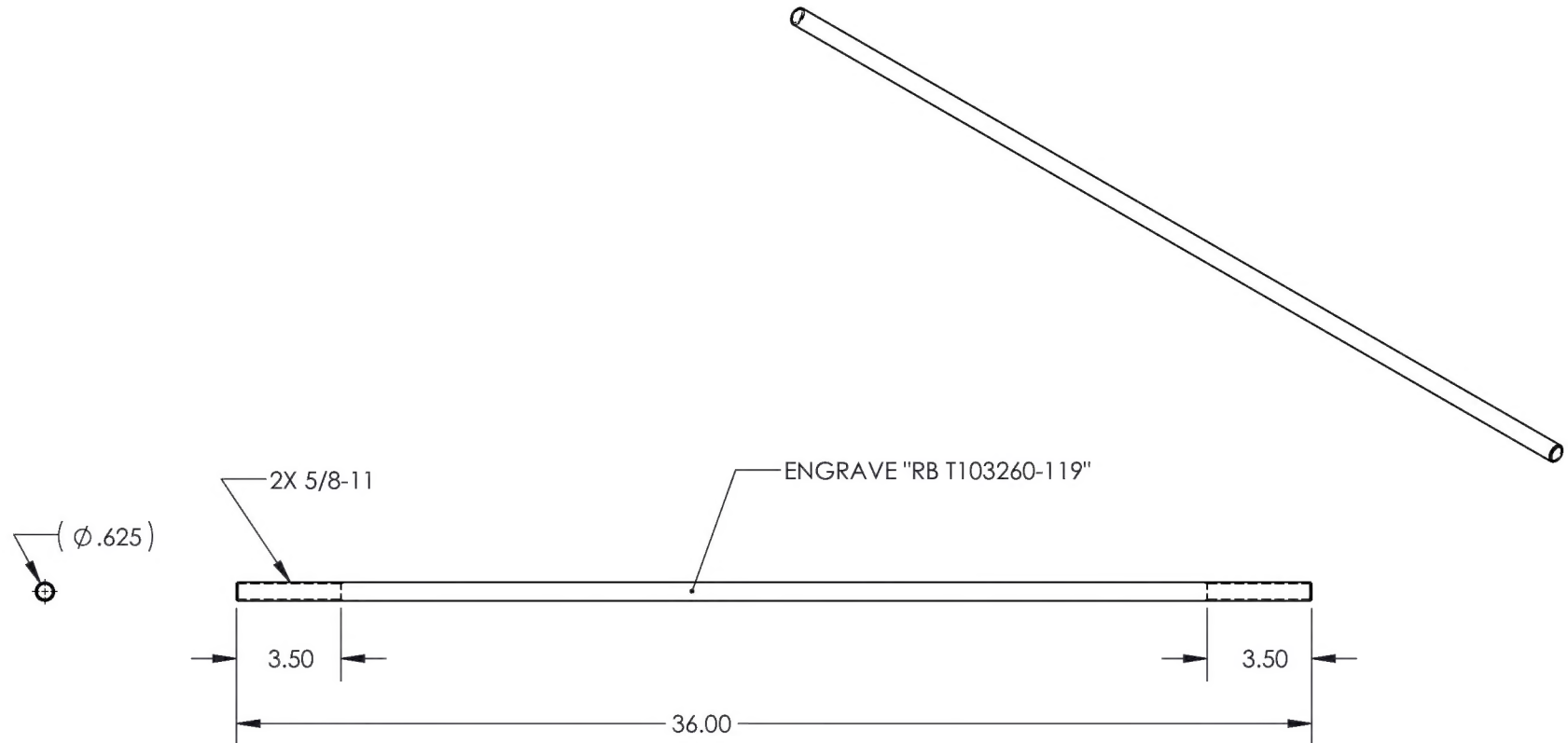


⑤  
ROD



 <b>RED BARN MACHINE</b>	
<b>TITLE</b> PULLER SET	
<b>DWG NO.</b> RB T103260-121-5	<b>REV</b> A
<b>MAT'L</b> 4140 Q & T	<b>DRAWN BY:</b> GILBERT
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> FINISH SEE -1 <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> BELL 212, 214B, 214ST, & 412
<b>SCALE</b> 1:1	<b>DATE</b> 12/30/2011 <b>SHEET</b> 4 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)  
THREADED ROD

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> PULLER SET	
<b>DWG NO.</b> RB T103260-121-7	<b>REV</b> A
<b>MAT'L</b> 4140 Q & T	<b>DRAWN BY:</b> GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> FINISH CAD PLATE YELLOW <b>SPEC</b> QQ-P-416F, TYPE II, CLASS II USED ON MODEL BELL 212, 214B, 214ST, & 412
<b>SCALE</b> 1:6	<b>DATE</b> 12/30/2011
<b>SHEET 5 OF 5</b>	